

BED, PAN & LEGS

Bed	L-100012	Stop rod plunger	B-31995
Pan	L-100013	Screw plug	B-32063
Right leg	L-100014	Stop rod screw	B-36694
Left leg	L-100015	Oil level gage	B-85939
Stop rod bracket	A-96067	Filler breather cap	B-88671
Front sump cover	A-59022	Sump cover gasket	B-92238
Pump bracket	A-98138	Filter	B-91330
Strainer	A-34325	Block gasket	B-96155
Pan plate	A-56089	Motor/pump unit	B-97088
Front sump cover gasket	A-59027	Feed lever stud	B-95019
Filler block	A-96153	Knob	B-95020
Sump cover rear	A-96154	Right leg gasket	(2) B-100024
Bedway	(2) A-99840	Left leg gasket	(2) B-100025
Rack	A-100016	Bedway stud	(22) B-100026
Stop rod	A-100017	Stop rod plunger	B-31995
Side splash guard	A-100018	Screw plug	B-32063
Rear splash guard	A-100019	Gits oiler	502-G
Front splash guard	A-98355	Spring	1557
Coolant manifold	A-100020	Strainer knob	788

HEAD

Bearing closer	(2)	A-86066	AS 600 clutch hub	(2)	A-86938
Bearing closer		A-86067	Spacer shim	(6)	B-88024
Spacer		B-86074	Spacer shim	(7)	B-88152
Spacer	(2)	B-86079	99T gear (std. speed)		A-86828
Spacer		B-86082	93T gear (spl. high speed)		A-86124
Shaft		A-86083	MRC bearing 1911-S		B-91176
Spacer		B-86131	MRC bearing 212-S	(2)	B-91177
Spacer		B-86203	MRC bearing 213-SF		B-91178
59T gear		A-86817	MRC bearing 208-S	(2)	B-91179
49T gear		A-86820	MRC bearing 5209-K	(2)	B-91180
27T gear		A-86821	MRC bearing 5212-K	(2)	B-91181
Pinion shaft		A-86831	MRC bearing 307-SF		B-91182
61T clutch gear		A-86931	MRC bearing 5309		B-91183
71T clutch gear		A-86932	AS 450 Fawick clutch w/	(2)	B-91184
71T clutch gear		A-86933	B & O hub A-86937		
95T clutch gear		A-86934	AS 600 Fawick clutch w/		
AS 450 clutch hub	(2)	A-86937	B & O hub A-86938	(2)	B-91185

SPINDLE

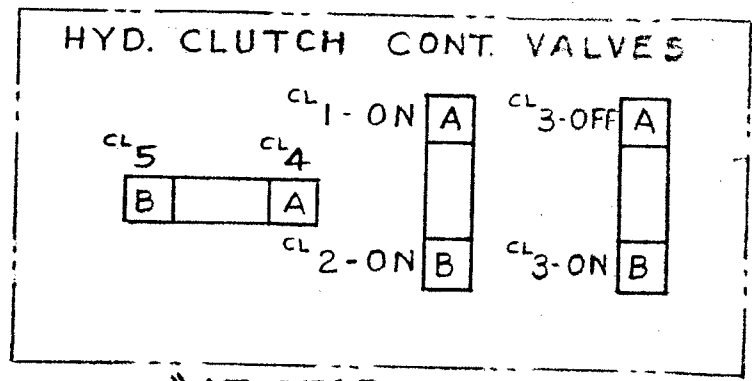
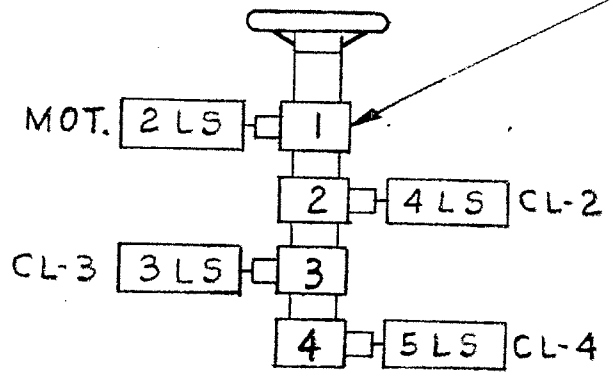
Front bearing closer	A-922209	AS 700 Fawick clutch w/	B-922489
Rear bearing closer	A-922210	B & O hub A-86843	
Spindle	A-922211	Timken bearing cup #3 prec. 752	B-922490
Driving button	B-37291	Timken bearing cone #3 prec. 760	B-922491
Balancing ring	B-59612	Timken bearing cup #3 prec. 572	B-922492
Spindle gear nut	A-54658	Timken bearing cone #3 prec. 581	B-922493
Adjusting nut	A-54659	MRC bearing 9218-S	B-922494
AS 700 clutch hub	A-86843	Head	L-99845
Key	(2) B-86865	Housing	L-99846
Bearing retainer	(4) B-90220	Housing cover	A-99847
87T gear	A-92212	Name plate	A-85059
48T gear	A-92213	Legend plate	A-99848
Bearing spacer	A-92214	Cover gasket	A-99849
Spacer	A-92215	Shim	A-99850
Range gear (30/1600 RPM)		Range gear (39/2000 RPM)	
31T gear	A-86827	37T gear	A-86826

3-3-P

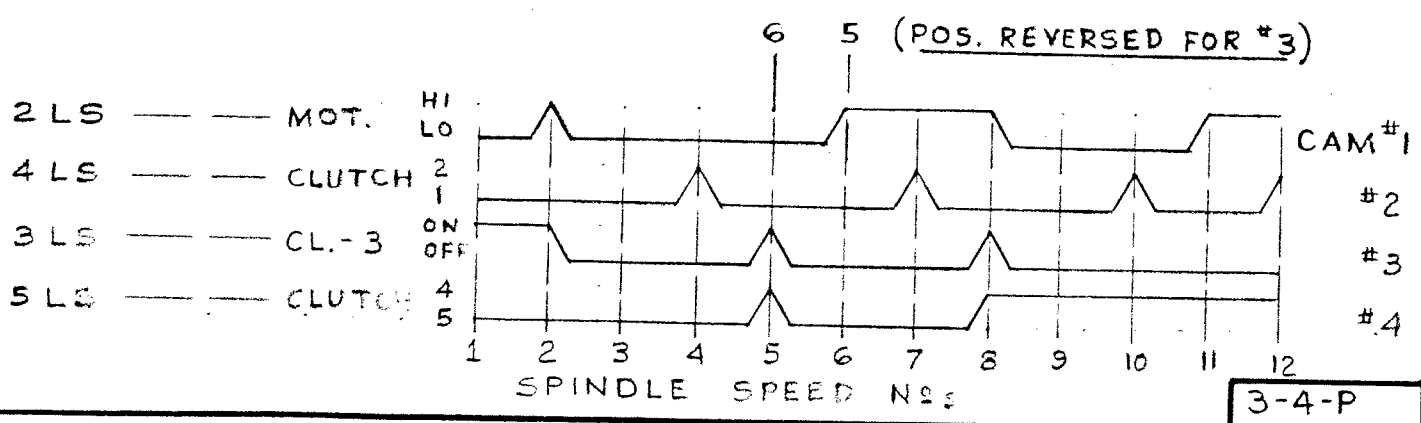
SPINDLE SPEEDS						No	MOT.	CL.	CL.	CL.
NO. 6 UTL				NO. 3 UTL			HI/LO	2/1	3/1-2	HI/LO
25	30	31	37	30	39	1	L		3	L
50	60	61	74	60	78	2	H		3	L
73	88	90	108	90	115	3	L	1		L
103	123	126	151	125	160	4	L	2		L
115	158	141	193	195	245	5 6	L		3	H
146	176	180	216	175	225	6 5	H	1		L
206	246	253	303	250	315	7	H	2		L
230	316	284	389	385	490	8	H		3	H
338	464	414	568	570	720	9	L	1		H
474	650	580	796	795	1000	10	L	2		H
676	928	833	1142	1135	1440	11	H	1		H
950	1300	1170	1600	1600	2000	12	H	2		H

1 2 3 4
CAM No

PRE-SELECT UNIT



"AT REAR OF HEAD STK."



3-4-P

PRESELECTOR

Cover	L-95862	Pivot	B-95871
Switch bracket	A-95863	Closer	B-95872
Chart plate	A-95864	Bushing	B-95873
Control plate	A-95865	Sprocket	B-95874
Handwheel cup dial	A-97329	Spacer	B-95875
Handwheel	A-93691	Spacer	B-95876
Shaft	A-95866	Stud	(4) B-95881
Dial drum	A-95867	Key	B-95882
Clip	(8) B-31937	MRC bearing 202-SZ	B-95883
Spacer	(4) B-74747	Micro-switch BZ-2RM22-A2	(4) B-95884
Index lever	B-74796	Cam #1	B-99865
Roller	B-74797	Cam #2	B-95878
Spring	B-74799	Cam #3	B-99866
Spacer	(2) B-74806	Cam #4	B-99867
Spacer	(2) B-74807	Drum chart 30/1600	A-99868
Bushing	B-90287	Drum chart 39/2000	A-99869
Arm	(2) B-95870		

3-4-P

SPINDLE CONTROL

Housing extension	L-99859	Shaft	B-96011
Extension cover	A-99860	Detent plate	B-96012
Plunger	A-99861	Guide	B-96013
Manifold	A-99862	Washer	B-96014
Control housing	A-96002	Stop plate	B-96015
Control base	A-96003	Bushing	B-96016
Lever	A-96005	Hyd. valve	(3) B-96017
Manifold	L-96006	Legend plate	B-97355
Manifold gasket	A-96260	Brake detent	B-97342
Spring	(2) B-40728A	Pin	B-97343
Spring	B-52220	Collar	A-97344
Lever	B-97178	Lever hub	A-97345
Handle	B-92351	Spring	B-99051
Plunger	B-94759	Drill bushing	(2) B-95756
Switch	B-95884	Hyd. valve	B-96081
Bushing	B-96010	MRC bearing R-4-A-4	(2) B-96018

3-5-P

MOTOR DRIVE - STERLING

Motor plate
Motor shaft

A-100004
A-98154

Motor

B-100241

3-6-P

ELECTRICAL EQUIPMENT

Control enclosure
Enclosure bracket

A-100213
A-100214

Support arm

A-100215

3-7-P

COLLET CHUCK

Rear spindle guard	L-99968	Abutment sleeve	B-69766
Yoke	A-99969	Adj. sleeve extension	B-83823
Yoke bracket	A-99970	Plunger	B-86841
Collet hood guard	A-99979	Spindle guard pin	B-86866
Cylinder bracket	B-99971	Wedge shoe stud	B-100208
Finger	(2) A-70711	Hinge	B-95245
Collet pads	A-36758	Handle	B-98019
Collet	A-42589	Spring plunger	B-98856
Finger holder	A-69767	Wedge shoe	B-98863
Collet hood	A-92103	Yoke pivot pin	B-99987
Cylinder	A-99986	Yoke link pin	B-99988
Finger pivot pin	(2) B-36830	Cylinder pivot pin	B-99989
Finger holder friction	(2) B-44274	Cylinder link	B-99990
Finger roller	(2) B-62784	Collet pad screw	C-1453
Roller pin	(2) B-62785	Key	C-2214
Wedge	B-62790	Bunting bushing	P-102-12
Finger adj. ring	B-69765		

3-8-P

PNEUMATIC EQUIPMENT

	Collet Chuck	B&O Bar Feed
Bracket		Speed control muffler(2) B-88698
Brace	(2)	Pressure regulator B-91243
Air cylinder		Pressure gauge B-94279
Speed control muffler(2)		Air motor B-96132
Air valve		Air valve B-96503
R.F.Lt unit		
	A-97270	
	A-95274	
	A-99986	
	B-88698	
	B-95900	
	B-96926	

3-9-P

HEAD END BRACKET

Head end bracket			
Cover	L-99936	Bearing closer	B-97316
Bearing closer	A-99937	18T gear	B-99946
Shaft	A-99938	Bearing closer	B-99947
Gasket	A-95777	Gear shifter	B-99948
Shaft	A-99939	Gear shifter cap	B-99949
39T-26T gear	A-99940	Sight gauge	B-95753
52T-39T gear	A-99941	Garlock seal 63 x 293	B-97319
39T gear	A-99942	Breather vent	B-98952
Head gear	A-99943	C.R. seal 6203	B-99957
Spindle gear	A-99944	MRC bearing 205-S	B-94912
Key	A-99945	MRC bearing 204-S	(4) B-95767
Spacer	B-60449	MRC bearing 203-S	(2) B-95768
Coupling	B-65145	MRC bearing 205-SZ	B-95769
Bearing spacer	B-65161	MRC bearing 206-S	B-99964
Spacer	B-95779	SKF nut	N-03
Spacer	B-95780	SKF nut	N-06
Bearing spacer	B-95781	SKF washer	W-03
Gear stud	B-95782	SKF washer	W-06
Spacer	(2) B-95783	Jergens spring plunger	26908
	(2) B-95784	Plate	B-68467

3-10-P

CROSS SLIDE AND CARRIAGE

Cross slide gib	A-99919	Wiper cover	B-63151
Dial	B-42854	Stop	B-63545
Carriage taper gib	B-61693	Tee bolt	B-66118
Compensating nut	B-62363	Handle stud	B-68691
Carriage	L-99877	Handwheel	A-95159
Cross slide	A-99878	Feed screw	A-95160
Clip	(6) B-31937	Front carriage cap	A-95161
Gib screw	(2) B-34399	Trip dog	B-95162
Gib stud	B-37754	Trip pin	B-99879
Gib nut	B-40580	Feed screw nut	B-95164
Rear carriage cap	B-42168	Binder hub	B-95902
Rear cap gib	B-42171	Stud	B-96066
Wiper	(2) B-47907	Knob	B-95020
Wiper cover	(2) B-47908	Reid tool SKA-13 knurled	B-97333
Clamp	(2) B-62365	knob assembly	2162
Feed screw gear	B-62366	Washer	2252
Bearing spacer	(2) B-62367	Brass shoe	2281
Bearing spacer	B-62368	Brass shoe	7303
Wiper cover	B-62805	MRC bearing	(2)
Wiper	(2) B-62806	Gits oiler	1232

CARRIAGE APRON

A-95608

Carriage dial

Carriage apron	L-94820	Bunting bushing	B-65319
Apron cover	L-94821	Spacer	B-65322
Right side cover	A-94822	Dial marker	B-65334
Left side cover	A-94823	Bushing	B-65339
Cross feed lever	A-94824	Sleeve	B-65340
Long. feed lever	A-94825	Screw	B-65341
Gear shift lever	A-94826	Shift pin	B-65342
Worm gear	B-65296	Bearing spacer	B-65352
Feed arrow	B-41719	Bushing	B-65387
Knockout spring	B-31760	Bushing	B-65388
Feed lever spring	B-31917	Lever guard	B-67045
Rev. detent spring	B-31918	Feed lever cam	B-67046
Clutch spring	B-34684	Clutch plug	B-69183
Stud	B-37754	Stop screw	A-69817
Adjusting nut	B-40580	Spacer	B-70631
Spring	B-46766	Stop screw roll	A-71323
Spring	B-52222	Bushing	B-73036
Spring	B-59673	Pin	B-81534
Spacer	B-62521	Handle	B-92351
Triple cluster gear	A-65259	Knob	B-93655
Tooth clutch gear	A-96032	Front gasket	A-94991
Gear shifter stud	B-65275	Left side gasket	A-94992
Bushing	B-65287	Right side gasket	A-94993
Tooth clutch	B-65286	Can shaft	A-94994
Pinion shaft	A-95669	Gear shift cam	A-94995
Tooth clutch gear	B-65289	Hollow shaft	A-94996
Clutch bolt nut	B-65293	Shaft	A-94997
Spacer	B-65295	Handwheel	A-96229
Tooth clutch	B-96031	Clutch bolt	A-95000
Feed lever plunger	B-65302	Lever	B-95001
Double cluster gear	B-65306	Detent holder	B-97382
Double cluster gear	B-65307	Shifter block	B-95003
Double cluster gear	B-65308	Shifter rod	B-95004
Idler gear	B-65310	K.O. rod plug 15/16	B-95005
Worm	B-65311	Lever stop	B-95006
40T gear	B-65312	C.S. knockout rod	B-95007
bunting bushing	B-65318	Detent plate	B-95008

3-12-P

CARRIAGE APRON

Cam spacer	B-95009	Handwheel shaft	B-95023
Feed dial	B-95010	Retainer	(2) B-95024
Idler gear stud	B-95012	Spring	(8) B-95025
Sleeve	B-95013	Spacer	(2) B-95026
Bearing spacer	B-95014	Pin	(4) B-95027
25T gear	B-95015	Cross feed lever rod	B-95028
Spacer	B-95016	Reversing gear shaft rod	B-95065
Feed disengage pin	B-95017	Plug	B-95066
K.O. rod plug 1-1/16	B-95018	Carriage apron top gasket	A-95836
Feed lever stud	B-95019	Breather	B-95755
Knob	B-95020	Clutch bushing	B-96021
Washer	B-95021	Worn gear sub assembly	B-95325
Pinion shaft gear	B-95022	Torrington HTA-1828 bearing	B-96033
Victor seals #60096	B-95749	Torrington TRC-1828 plate	(2) B-96034
Victor seals #62302	B-95748	HRC bearing 202-S	B-95757
Victor seals #60454	B-95750	HRC bearing 207-S	B-95758
Aetna bearing E-7	B-95762	HRC bearing R-4	(2) B-95759
Bijur sight gage #B-5734	B-95753	HRC bearing 104-KS	(3) B-95760
Bijur-KIC-C-2367 lube pump	B-95754	HRC bearing 107-KS	B-95761
Drill jig bushing #GA-92	B-95756	HRC bearing 204-S	(3) B-95767
Jergens #26908 plunger	B-94759	Brass shoe	1049
Lever stop	B-96137	Brass shoe	2246
Tooth clutch with 40T gear	B-96536	Brass shoe	2281
Tooth clutch with 23T gear	B-96537	Brass shoe	2289
CHIP GUARD	A-99520	WASHER	1066
		WASHER	1071

3-12-P

TURRET SLIDE & GEAR

Turret clapp	A-74321	Lever roller	B-34177
Turret cover	B-42668	Lever washer	B-34178
Hex turret	A-99923	Lock belt spring	B-34179
Slide	L-74319	Pawl pivot	B-34184
Saddle	L-99922	Pawl stop pin	B-34185
Tumbler	A-62940	Spacer	B-72326
Lockbolt lever	B-62938	Locating pin	B-65368
Pawl	B-62939	Binder bolt	B-99927
Spring retainer	B-70942	Locating ring	A-41138
Tumbler seat	B-71971	Chip guard	B-41820
Stop scr. carrier nut	B-70536	Chip guard support	B-41825
Stop scr. carrier	B-12004	Guard	B-74327
Knock out spring	B-31760	Steel way screw	B-42367
Knock out rod plug	B-80810	Bevel gear	B-43630
Ratchet	B-75553	Lever washer	B-63347
Turret bevel gear	B-34166	Lockbolt bushing	B-47906
Clamp stud	B-74296	Oil plug	B-58855
Washer	B-74302	Taper gib	B-59747
Set screw block	B-74303	Taper gib	B-59748
Clamp ring locator	B-77660	Straight gib	B-59749
Jam nut	B-80811	Left front gib	B-63016
Release trip	B-74323	Pawl spring	B-39246
Clamp release	B-74324	Binder hub	B-92239
Lock bolt sleeve	B-70941	Binder handle	B-92325
Link	B-74325	Binder handle	B-92351
Lever pin	B-65416	Saddle way-rear	A-59751

TURRET SLIDE & SADDLE

Saddle way-front	B-59752		
Rack	A-59753	Brass shoe	2261
Slide cap-front	B-59754	Brass shoe	2253
Slide clamp cap	B-59755		
Slide cap-rear	A-74322	For T.S. & S.-M/O-S.A.	
Slide cap-front	A-59757	Pinion shaft	
Saddle cap-front	A-99926	Pinion shaft washer	B-34541
Saddle cap-rear	A-59759	Turnstile sleeve	B-34542
Block	B-59760	Slide cap-front	D-66587
Ind. stop shaft	B-59764	Slide cap-front	B-66588
Stop rod	B-59765	Slide cap-rear	A-78004
Stop shaft collar	B-59766		
Clamp nut	B-59767	With Bijur lubricator	B-73928
Tumbler screw	B-59768	Brkt.	A-81026
Stop screw	B-59769	Front cover	LBK-2036
Knock out rod	B-95169	Bijur lubricator	309
Clamp stud	B-95170	Eaton snap ring	
Bevel gear nut	B-59773		
Gib screw	B-60136	Tinken brg. cone	#387
Saddle way-front	A-60721	#3 precision	#502
Stop	B-62194	Gits-oiler	#503
Lock bolt	B-62326	Gits-oiler	
Spacer	B-95739		
Latch pivot	B-63543		
Latch	B-63544		
Ratchet pin	B-64964		
Lockbolt centers	A-65243		
Turret for B&O tools	A-99924		
Turret for W&S tools	A-99925		
Reid socket-set			
swivel pad clamp	AD-19		

SADDLE APRON

A-100092

Dial	A-95129	Pinion shaft	B-96031
Feed lever	A-94830	Tooth clutch	B-65824
Seal retainer	B-95139	Tooth clutch	B-95730
		Gear	B-65834
Apron	L-95728	Rear cover	B-65836
Apron cover	A-94828	REar gasket	B-67045
Left side cover	A-96025	Lever guard	B-67046
Turnstile sleeve	A-94831	Feed lever cam	B-69183
Right side cover	A-96024	Clutch plug	B-73036
Top cover	A-95422	Bushing	B-92351
Worm gear	B-65296	Handle	B-93655
Lever	A-98921	Knob	B-95006
Lever	B-65803	Lever stop	B-95009
Triple cluster gear	A-65808	Cam spacer	B-95019
Cam	A-69916	Feed lever stud	B-95020
Cam shaft	A-94994	Knob	B-95024
Front gasket	A-95122	Retainer	B-95025
Chip guard	A-99520	Spring	B-95026
Left side gasket	A-96064	Spacer	B-95027
Right side gasket	A-96065	Pin	B-95130
Hollow shaft	A-95125	Gasket	B-95131
Shaft	A-95126	Feed dial	B-95132
Clutch bolt	A-95127	Dial feed plate	B-95133
Feed arrow	B-42100	Detent plate	B-95134
Spring	B-31917	Spacer	B-95135
Spring	B-52222	Bearing spacer	B-95136
Spacer	B-62521	Spacer	B-95137
Clutch bolt nut	B-65293	Bearing spacer	B-95138
Double cluster gear	B-65306	Long. feed lever rod	B-95731
Double cluster gear	B-65307	Top gasket	B-100091
Double cluster gear	B-65308	Turnstile hub	B-95191
Worm	B-65311	Turnstile handle	B-95837
Spacer	B-65322	Plus	B-95755
Dial marker	B-65334	Arrow breather vent ASP-4BV	B-96138
Sleeve	B-65340	Lever stop	B-97309
Screw	B-65341	Clutch bushing	
Shift pin	B-65342		
Bushing	B-65386		
Feed lever plunger	B-65377		
Lever screw	B-65377		

3-14-P

SADDLE APRON (CONT.)

Victor seal - #62302	MRC bearing - 207-S	B-95748		B-95758
J.H. hat gasket - #9846	MRC bearing - P-4	B-95752		B-95759
Bijur KIC-C-2367 lube pump	MRC bearing - 104-KS	B-95754		B-95760
Bijur sight gage - B-5734	MRC bearing - 107-KS	B-95753		B-95761
Jergens plunger #26908	MRC bearing - 204-S	B-94759		B-95767
Drill jig bushing #GA-92	Brass shoe	B-95756		1049
Aetna bearings E-7	Brass shoe	(2) B-95762	(2)	1066

COOLANT PUMP & PIPING

Gusher coolant pump	B-97122	(3)	1/2 x 12
Model 9050	A-95329		1/2 x 3
Manifold	B-94875		1/2 x 6
Ball valve	(2)	(4)	3/4 x 3
Floder fitting	(2)	(2)	1/2
BA-1000-12-8			1/2
American flexible	1/2 x 12		3/4 O.D.
Coolant line with male	1/2 x 16		
coupling & open nozzle			

Std. pipe
Std. pipe
Std. pipe
Std. pipe
Swing joint
Street ell
Hyd. tubing

3-15-P

BAR FEED

Rear bearing closer			
Lever	A-70147		B-96106
Rear stand	B-70163	(2)	B-96107
Center stand	A-96099	(2)	B-96108
Support tube bracket	L-96100		A-96104
Sliding head	A-100065		B-96109
Bracket	A-100066		B-96111
Front stand	A-100067		A-100069
Chuck jaws	L-100068		A-100070
Chuck screw	B-36017	(1 pr.)	A-100071
Revolving head sleeve	B-36018		A-100072
Front bearing closer	A-66303		A-100073
End bearing spacer	A-66304		B-36028
Inner bearing spacer	B-66313		B-43666
Support tube	B-66315		B-66329
Collar	B-69145		B-96129
Pin	B-69146		B-96130
Bar	B-69148		B-96131
Stand head washer	B-70187	(2)	B-96132
Center plug	B-70191		114-KS
Handle	B-83717		#40-1/2 P. x
Motor bracket	B-93655		141 in. Lg.
	B-96405		
Chain extension			
Roller chain bracket			
Idler shaft			
Sprocket guard			
Drive shaft			
Chain guard			
Revolving head			
Chuck guard			
Sprocket guard			
Sprocket guard			
Spacer			
Chuck plate			
Spring			
Shoe			
14T. sprocket		(2)	
Pillow block		(4)	
Coupling			
Air motor		(2)	
MRC bearing			
Detachable roller chain-			
single width			
Roller chain-single			
width connecting link		(2)	

3-16-P

LIPE BAR FEED

Inner sleeve No. 2
Inner sleeve No. 3
Rollway bar feed
model 225 SL 2" cap.
for 12' long stock
Bushing - No. 1
Bushing - No. 2
Bushing - No. 3

A-95691
A-95692
B-95578

A-102243
A-102244
A-102245

P/L No. 10051

3-17-P

SQUARE TURRET

Binder lever	B-42144	Indexing plato	B-43646
Base	A-58493	Center stud	B-43648
Lockbolt lever	B-63351	Center bushing	B-51196
Lockbolt cam	B-63352	Center sleeve	B-51197
Lockbolt bushing	B-32046	Square turret	A-56325
Lockbolt spring	B-32049	Pivot screw	B-58482
Screw plug	B-32055	Tumbler plunger	B-58483
Lockbolt	B-34234	Tumbler	A-61146
Lockbolt sleeve	B-34235	Tec nut	B-63945
Bottom plate	B-34243	Spring	B-73527
Binder lever collar	B-34248	Spring	2075
Spring plunger	B-34249	Gits/oiler	B-95803
Lever shaft	B-42145	Set screw	2072
Lever bushing	B-42146	Plug	2397
Lever collar	B-42147		
Lever collar	B-42148		
Bakelite ball	B-98909		

(4)

(2)
(2)
(2)
(12)
(2)

3-18-P

CROSS SLIDE TAPER ATTACH.

Base	A-34811	Swivel slide	A-34816
Tool slide taper gib	B-34813	Swivel plate	B-34817
Swivel slide taper gib	B-34814	Tool slide stud	B-34821
Yoke	B-34819	Swivel stud	B-34822
Tool slide	A-63199	Bracket	B-47841
Gib screw	B-34399	Tee nut	B-63945
Follower	B-34815	Stud	B-88881
		Washer	1068
		Sq. head set screw	2072
	(2)		(2)
			(2)
			(4)

S.C.A.

Bracket	A-71286	Stop lever	B-71298
Lg. fd. lever	A-71859	Knock out adjustment	B-71299
Lever (#4 UTL only)	B-71288	Bushing	B-71301
Leader	A-71289	Knock out rod	B-71302
Lever (#6 UTL only)	B-80822	Lever catch	B-71303
Lever (#3 UTL only)	B-95148	Detent	B-71304
Leader nut	B-32079	Knock out rod plunger	B-71305
Spring	B-48061	Lever rod	B-95810
Leader bushing	B-71290	Lever pivot	B-71307
Follower	B-71291	Pinion shaft	B-71858
Follower rack	A-71292	Kickout plun. spring	B-52312
Closer	B-71293	Cover	B-71319
Disengage block	B-71294	Spring	B-56121
Pin	B-71306	Knob	B-95020
Kickout plunger	B-71297	Gits oiler	#2201

TURRET LEADING ATTACHMENT

Follower bracket	A-99435	Coupling	B-71526
Follower bracket cover	A-99436	Closer	B-71528
Leader	A-94437	Spring retainer	B-71530
Splined shaft	A-99438	12T gear	B-71531
Spacer	A-99439	Collar	B-71532
Cover	B-99440	Cover	B-71534
Gits oiler	502	Feed lever plunger	B-71536
Gear housing	L-97769	Eccentric pin	B-71539
Lever bracket	A-97771	42T gear	B-71540
Lever	A-97772	36T gear	B-71541
Spacer	A-97773	Rack	B-71542
Right side cover	A-97774	Roller	B-71543
Bearing closer	B-97775	Cover	B-71545
Knock out rod plug	B-31750	Cam	A-71547
Spring	B-31917	Bushing	B-73454
Spring	B-52222	Spring	B-79065
Follower	A-71511	Shear pin	B-83937
Feed screw gear	B-71513	Feed lever stud	B-95019
Bearing closer	B-71514	Knob	B-95020
Washer	B-71515	Seal spacer	B-97779
Bushing	B-71518	Shift rod	B-97780
Washer	B-71520	32T gear	B-97781
Spacer	B-71521	8T pinion	B-97782
30T gear	B-71522	Long. feed lever rod	B-97783
Splined shaft	B-71523	Gear stud	B-97784
20T gear	B-71525	Closer gasket	B-97785
MRC bearing	104-KS	Cover gasket	A-97786
MRC bearing	107-KS	Apron gasket	A-97787
MRC bearing	203-S	Washer	1721
Dieco spring	MW-124	Garlock seal 92 x 7518	B-95748
Bunting bushing	NL-1216-8	Gits oiler	501
Bunting bushing	NL-1216-10		

3-21-P

Chuck Guard

B-84088
A-101034
A-101035
C-1054

(2)

Knob
Hood
Guard
Washer

3-22-P

ADJ. SPINDLE BACK STOP

Adj. stop
Guard
Adapter
Sleeve

A-103327
A-103328
B-97001
B-97002

Construction L-103326

P/L No. 10253

3-23-P